

OK Tubrodur 13Cr S

A cored wire which produces a 13%-chromium alloy steel deposit used with OK Flux 10.61.

Specifications

Classifications	EN 14700 : T Fe7
Approvals	NAKS/HAKC : 3.0mm

Approvals are based on factory location. Please contact ESAB for more information.

Welding Current	DC+
Alloy Type	Surfacing alloy: martensitic stainless steel weld metal

Deposition Data

Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
3.0 mm	400-700 A	28-36 V	2.5-5.5 m/min	5.5-12.0 kg/h