

OK Autrod 12.24

OK Autrod 12.24 is a copper-coated, molybdenum-alloyed wire for the submerged arc welding of non-alloyed and low-alloyed steels. It can be combined with OK Flux 10.47, OK Flux 10.61, OK Flux 10.62, OK Flux 10.71, OK Flux 10.72, OK Flux 10.73, OK Flux 10.81 and OK Flux 10.83.

Specifications	
Classifications	SFA/AWS A5.23 : EA2 EN ISO 14171-A : S2Mo EN ISO 24598-A : S S Mo
Approvals	CE : EN 13479 DB : 52.039.06 UKCA : EN 13479 VdTÜV : 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Weld Metal Analysis %							
C	Mn	Si	S	P	Ni	Cr	Mo
0.10	1.06	0.15	0.014	0.013	0.02	0.04	0.50