

OK Band 308L

OK Band 308L is a stainless welding strip designed for surfacing using the submerged arc welding process. Together with OK Flux 10.05 it produces a 308L type of weld deposit.

Specifications

Classifications	EN ISO 14343-A : B 19 9 L
	SFA/AWS A5.9 : EQ308L
Approvals	NAKS/HAKC : 30x0.5MM
	VdTÜV : 12102
	VdTÜV

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Austenitic CrNi
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Typical Wire Composition %

C	Mn	Si	Ni	Cr	N	Ferrite FN
0.015	1.8	0.3	10.5	20.0	0.06	12