

OK Band 309L

OK Band 309L is a stainless welding strip designed for surfacing using strip cladding processes. Commonly used as a buffer layer. Often used with OK Flux 10.05 or OK Flux 10.10.

Specifications

Classifications	EN ISO 14343-A : B 23 12 L SFA/AWS A5.9 : EQ309L
Approvals	NAKS/HAKC : 30x0.5MM NAKS/HAKC : 60x0.5MM VdTÜV : 12102

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Austenitic 24Cr - 13Ni
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Typical Wire Composition %

C	Mn	Si	Ni	Cr	N	Ferrite FN
0.01	1.71	0.36	13.3	23.72	0.05	15