

OK Band 347

OK Band 347 is a stainless welding strip designed for surfacing using strip cladding processes. Together with OK Flux 10.05 or OK Flux 10.10 it produces a 347 type weld deposit.

Specifications

Classifications	EN ISO 14343-A : B 19 9 Nb
	SFA/AWS A5.9 : EQ347
Approvals	NAKS/HAKC : 30x0.5mm
	NAKS/HAKC : 60x0.5mm
	VdTÜV : 12102

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Austenitic CrNiNb
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Typical Wire Composition %

C	Mn	Si	Ni	Cr	N	Nb	Ferrite FN
0.02	1.8	0.37	10.0	19.5	0.06	0.5	11