

Tigrod 1450

Tigrod 1450 is highly resistant to chemical attack and weathering. The alloy has a small addition of titanium, which has a grainrefining effect, which reduces the cracking susceptibility. It has good welding characteristics. A desirable characteristic of the alloy is the bright finishes obtained by anodising. Non Heat treatable.

Specifications				
Classifications	EN ISO 18273 : S AI 1450 (Al99,5Ti)			
Alloy Type	AI			
Shielding Gas	11, 13 (EN ISO 14175)			

Typical Tensile Properties							
Condition	Yield Strength	Tensile Strength	Elongation				
As Welded	40 MPa (6 ksi)	90 MPa (13 ksi)	35 %				

Typical Wire Composition %									
Mn	Si	AI	Cu	Ті	Zn	Fe			
0.02	0.02	99.8	0.01	0.12	0.01	0.16			