

## OK Tigrod Ni-1

A bare nickel based rod alloyed with about 3 % Ti for welding of high purity nickel (min 99.6 %Ni), ordinary wrought nickel and nickel with reduced C content. The weld metal can be used in a wide range of applications where the construction is working with corrosive media.

### Specifications

<b>Classifications</b>	SFA/AWS A5.14 : ERNi-1 EN ISO 18274 : S Ni 2061 (NiTi3)
<b>Approvals</b>	VdTÜV : 12659 VdTÜV : 12665

Approvals are based on factory location. Please contact ESAB for more information.

<b>Alloy Type</b>	Nickel (Ni + 2.5 % Ti)
<b>Shielding Gas</b>	I1, I2, I3 (EN 439)

### Typical Wire Composition %

### Typical Weld Metal Analysis %