

OK Tubrod 15.37

A metal cored duplex stainless steel cored wire for use with M12 or M13 shielding gas.

Specifications

Classifications	EN 14700 : T Fe11 SFA/AWS A5.9 : EC2209 EN ISO 17633-A : T 22 9 3 N L M M12 2 EN ISO 17633-A : T 22 9 3 N L M M13 2
Approvals	CE : EN 13479 UKCA : EN 13479 VdTÜV : 09775

Approvals are based on factory location. Please contact ESAB for more information.

Welding Current	DC+
Alloy Type	Duplex
Shielding Gas	M12, M13 (EN ISO 14175)

Typical Weld Metal Analysis %

C	Mn	Si	Ni	Cr	Mo	N
0.016	0.78	0.63	8.6	21.7	2.8	0.13

Deposition Data

Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
1.2 mm (0.045 in.)	150-350 A	18-34 V	5.3-16.4 m/min (209-646 in./min)	2.2-7.0 kg/h (4.9-15. lbs/h)