Exaton 25.22.2.LMn

25.22.2.LMn is a chromium-nickel-molybdenum strip electrode used for electro-slag welding (ESW) or submerged arc welding (SAW) to deposit a second layer corrosion resistant alloy of 25%Cr/22%Ni/2%Mo composition on carbon- and low alloyed steels. It can also be used as buffer layer before depositing second layers.

Specifications	
Classifications	EN ISO 14343-A : B 25 22 2 N L AWS A5.9 : B 25 22 2 N L

Typical Wire Composition %								
C	**Mn**	**Si**	**S**	**P**	**Ni**	**Cr**	**Mo**	**N**
<=0.020	4.5	<=0.2	<=0.015	<=0.015	22.0	25.0	2.1	0.13