

## Sureweld 55 Cast

Sureweld 55 Cast can be used for build up, surfacing or joining of cast iron parts. Can be used to weld malleable iron and ductile iron to itself or dissimilar metals. Sureweld 55 Cast has good tolerance for the high phosphorus commonly found in cast iron. Its coating has good resistance to overheating, allows maximum productivity and efficiency during welding.

### Specifications

<b>Classifications</b>	AWS A5.15 : ENiFe-CI-A
<b>Industry</b>	Automotive General Cast Iron Repair and Fabrication Industrial and General Fabrication

### Typical Weld Metal Analysis %

<b>C</b>	<b>Mn</b>	<b>Si</b>	<b>Ni</b>
1.65	0.60	0.58	55