

OK Band NiCrMo3

OK Band NiCrMo3 is a nickel-based strip for submerged arc or electroslag strip cladding. Together with OK Flux 10.11 for electroslag welding or OK Flux 10.16 for subarc welding, produces a weld overlay with good corrosion resistance and high-temperature properties.

Specifications

Classifications	SFA/AWS A5.14 : EQNiCrMo-3 EN ISO 18274 : B Ni 6625 (NiCr22Mo9Nb)
Approvals	VdTÜV : 12102

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	Fe	Nb+Ta
<0.1	0.3	0.1	58.0	22.0	9.0	2.0	4.0