

Exaton 37S

Exaton 37S is a highly basic welding flux for electroslag strip surfacing. It gives excellent slag removal and bead appearance also for niobium-alloyed strip electrodes. Flux Exaton 37S is used together with strip electrodes of chromium, chromium-nickel and chromium-nickel-molybdenum steel types with or without niobium.

Spezifikationen	
Klassifikationen	EN ISO 14174 : ES A FB 2B
Schweißstrom	1800 A (Using 60x0.5 mm strip)
Schlackentyp	Fluoride basic CaF ₂ -Al ₂ O ₃
Dichte	nom: 0.8 Kg/l
Basizitätsgrad	nom: 3.8

Zustand : Spannung 25 V , Pulververbrauch / 1 kg (2,2 lb) Draht DC+ 0.5 kg , A 1250 A , Fahrgeschwindigkeit 9 m/h