

Exaton 22.8.3.L

Exaton 22.8.3.L is a strip electrodes used to obtain a 2209 (SAF™ 2205) corrosion resistant overlay weld deposit on carbon, carbon-manganese and low-alloy steels using submerged-arc welding (SAW) with 10SW flux or electroslag welding (ESW) with 47S flux. Other combinations and conditions are possible.

Specifications

Classifications	EN ISO 14343-A : B 22 9 3 N L SFA/AWS A5.9 : EQ2209
Approvals	CE : EN 13479 UKCA : EN 13479

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	S	P	Ni	Cr	Mo	N	Ferrite FN
<=0.020	1.6	0.5	<=0.015	<=0.020	9	23	3.1	0.15	50