

NICKEL

MIG WIRES / TIG RODS (GMAW/GTAW)

A bare nickel based rod alloyed with about 3% Ti for welding of high purity nickel (min 99,6 % Ni), ordinary wrought nickel and nickel with reduced C content. The weld metal can be used in a wide range of applications where the construction is working with corrosive media.

Specifications

Classifications	SFA/AWS A5.14 : ERNi-1 EN ISO 18274 : S Ni 2061 (NiTi3)
Approvals	VdTÜV : 02787 (MV) VdTÜV : 06280 (FP)

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Nickel (Ni + 2.5 % Ti)
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Charpy Testing

Testing Condition	Testing Temp
As Welded	20 °C