

OK Autrod 12.32

Copper-coated, unalloyed wire for Submerged Arc and Electroslag Welding. Increased Si content and thus especially suitable for neutral fluxes (e.g.: OK Flux 10.62) or in order to increase the fluidity of the molten pool. With OK Flux 10.62 excellent toughness values; CTOD tested. For structural steels, ship building steels, pressure vessel steels, fine grained steels, off-shore constructions, etc.

Specifications	
Classifications	SFA/AWS A5.17 : EH12K EN ISO 14171-A : S3Si
Approvals	CE : EN 13479 DB : 52.039.12 UKCA : EN 13479 VdTÜV : 12103 CWB : F49A4-EH12K-H8 CWB : F49A4-EH12K-H4 BlockPac

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %		
C	Mn	Si
0.13	1.77	0.30