

OK Tubrodur 35 G M

A hardfacing cored wire for rebuilding and surfacing with C1 shielding gas.

Specifications

Classifications	EN 14700 : T Fe1
Welding Current	DC+
Alloy Type	Martensitic steel weld metal
Shielding Gas	C1 (EN ISO 14175)

Typical Weld Metal Analysis %

C	Mn	Si	Cr
C1 shielding gas			
0.21	1.40	1.10	1.47

Deposition Data

Diameter	Amps	Volts	Wire Feed Speed	Deposition Rate
1.6 mm	250-350 A	28-34 V	5.0-12.6 m/min	2.4-6.8 kg/h