

OK Tubrodur 60 G M

A 5%Cr - 1%Mo alloyed metal cored wire for use with carbon dioxide shielding gas.

Specifications

Classifications	EN 14700 : T Z Fe2 DIN 8555 : MF6-55GP
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Welding Current	DC+
Alloy Type	5%Cr 1%Mo
Shielding Gas	C1 (EN ISO 14175)

Typical Weld Metal Analysis %

C	Mn	Si	Cr	Mo
0.67	0.78	0.71	5.33	1.00

Deposition Data

Diameter	Amps	Volts	Wire Feed Speed	Deposition Rate
1.2 mm	150-350 A	18-34 V	5.3-16.4 m/min	2.2-7.0 kg/h
1.6 mm	150-450 A	21-40 V	2.4-11.9 m/min	1.8-9.0 kg/h