

OK Autrod 13.10 SC

Cr-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. Low level of impurities. X-bar (Bruscato-) in the wire max. 10. With OK Flux 10.63 for toughness requirements also after Step-Cooling; clean weld metal with X-bar max. 12. Mainly for creep resistant steels (1,25% Cr, 0,5% Mo).

Specifications

Classifications	SFA/AWS A5.23 : EB2R EN ISO 24598-A : S S CrMo1
Approvals	CE : EN 13479 DB : 52.039.09 UKCA : EN 13479 VdTÜV : 12104

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Cr	Mo
0.10	0.83	0.12	1.21	0.49