

OK Autrod 13.43

Ni-, Cr-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. Preferably in combination with OK Flux 10.62. For high strength steels with minimum yield strengths up to 690 MPa, low temperature steels, fine grained steels, etc.

Specifications	
Classifications	SFA/AWS A5.23 : EG EN ISO 26304-A : S3Ni2,5CrMo EN ISO 26304-B : (SUN4C1M3)
Approvals	CE : EN 13479 UKCA : EN 13479 VdTÜV : 12104

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %					
C	Mn	Si	Ni	Cr	Mo
0.12	1.55	0.19	2.29	0.67	0.47