

## OK Band 316L

OK Band 316L is a stainless welding strip designed for surfacing using the submerged arc welding process. Together with OK Flux 10.05 it produces a 316L type of weld deposit. It can also be combined with fluxes designed for electroslag cladding in single and double layer solutions.

### Specifications

|                 |                              |
|-----------------|------------------------------|
| Classifications | EN ISO 14343-A : B 19 12 3 L |
|                 | SFA/AWS A5.9 : EQ316L        |
| Approvals       | VdTÜV : 12102                |

Approvals are based on factory location. Please contact ESAB for more information.

|            |                   |
|------------|-------------------|
| Alloy Type | Austenitic CrNiMo |
|------------|-------------------|

### Typical Wire Composition %