

OK Gasrod 98.75

OK Gasrod 98.75 is a 0.5Ni-alloyed, copper-coated welding rod for gas-welding applications when good impact properties are required. Welding should be performed with a neutral flame. The rod produces a viscous melt.

Specifications

Classifications	EN 12536 : OIII
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Typical Tensile Properties

Condition	Yield Strength	Tensile Strength	Elongation
As Welded	>320 MPa	>440 MPa	>29 %

Typical Charpy V-Notch Properties

Condition	Testing Temperature	Impact Value
As Welded	+20 °C	70 J