

OK Gasrod 98.73

Unalloyed welding rod for gas welding of unalloyed steels in applications such as pipings and in plates where the requirements on the mechanical properties is of low importance.

Specifications

Classifications	EN 12536 : OI
Approvals	CE : EN 13479 DB : 70.039.01

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Non alloyed steel (with 0.5 % Mn)
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Typical Weld Metal Analysis %

C	Mn	Si	S	P
0.1	0.5	0.1	0.02	0.02