

## OK Tigrod 19.41

A solid aluminium bronze rod alloyed with Ni. OK Tigrod 19.41 is used for overlay welding of steel and for welding of cast or wrought nickel-aluminium bronze materials. The alloy has very good resistance to seawater

### Specifications

|                        |                                                                         |
|------------------------|-------------------------------------------------------------------------|
| <b>Classifications</b> | BS 2901 part 3 : C29<br>DIN 1733 : Schweisstab SG-CuAl8Ni2, W.nr 2.0922 |
| <b>Alloy Type</b>      | Alloyed copper (Cu + 8 % Al + 2 % Ni)                                   |
| <b>Shielding Gas</b>   | I1, I2, I3 (EN 439)                                                     |