

OK Autrodur 30 G M (formerly C 508)

Specifications

Classifications	DIN 8555 : appr. MSG-1-GZ-300
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Deposition Data

Diameter	Current	Voltage	Wire Feed Speed	Efficiency (%)	Deposition Rate
1.2 mm	120-380 A	18-35 V	2.3-15.0 m/min	97-98 %	1.2-8.0 kg/h
1.6 mm	225-480 A	28-40 V	3.2-10.0 m/min	97-98 %	3.0-9.5 kg/h