

OK Tubrod 15.31

A metal cored 316L stainless steel cored wire for use with mixed shielding gas.

Specifications	
Classifications	AWS A5.22 : EC316L EN ISO 17633-A : T 19 12 3 L M M12 2 EN ISO 17633-A : T 19 12 3 L M M13 2
Approvals	CE : EN 13479 DB : 43.039.07 DNV : NV 316L (M12) LR : 316L S (M13) UKCA : EN 13479 VdTÜV : 03171

Approvals are based on factory location. Please contact ESAB for more information.

Welding Current	DC+
Alloy Type	Austenitic 316L
Shielding Gas	M12, M13 (EN ISO 14175)

Deposition Data				
Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
1.2 mm	150-350 A	18-34 V	5.3-16.4 m/min	2.2-7.0 kg/h
1.6 mm	150-450 A	18-39 V	2.4-11.2 m/min	1.8-10.0 kg/h