

OK Autrod B3 SC

Cr-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. Very low level of impurities. X-bar (Bruscato-) max. 7. With OK Flux 10.65 for highest toughness requirements also after Step-Cooling; very clean weld metal with X-bar max. 10. Mainly for creep resistant steels (2,25% Cr, 1% Mo).

Specifications

Classifications	SFA/AWS A5.23 : EB3R
	EN ISO 24598-A : S S CrMo2
Approvals	CE : EN 13479
	UKCA : EN 13479

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %