

Exaton 37S

Exaton 37S is a highly basic welding flux for electroslag strip surfacing. It gives excellent slag removal and bead appearance also for niobium-alloyed strip electrodes. Flux Exaton 37S is used together with strip electrodes of chromium, chromium-nickel and chromium-nickel-molybdenum steel types with or without niobium.

Especificaciones	
Clasificaciones	EN ISO 14174 : ES A FB 2B
Corriente de soldadura	1800 A (Using 60x0.5 mm strip)
Tipo de escoria	Fluoride basic CaF ₂ -Al ₂ O ₃
Densidad	nom: 0.8 Kg/l
Índice de basicidad	nom: 3.8

Condición : Voltios 25 V , kg Flux / kg Hilo polaridad DC+ 0.5 kg , Amperios 1250 A , Velocidad de desplazamiento 9 m/h