

Exaton 19.9.L

Exaton 19.9.L is suitable for joining stainless steels of the 18Cr/8Ni/ELC and 18Cr/8Ni/Nb types for service temperatures up to 350°C (660°F). It is also suitable for welding in cryogenic applications, typically: manufacturing of dewars, containers, tanks, cryostats, and transfer systems for transportation and storage of LNG, LPG, liquid nitrogen and liquid helium. The chemical composition is also optimized for cryogenic applications in terms of impact strength and other characteristics. It has a controlled chemical composition and ferrite content for resistance to microfissuring, and balanced minor additions of certain elements for optimum arc stability, fluidity and low spatter. It is intended for Submerged Arc Welding in combination with Exaton Flux 15W or Exaton Flux 10SW.

Especificaciones	
Clasificaciones	EN ISO 14343-A : S 19 9 L SFA/AWS A5.9 : ER308L Werkstoffnummer : ~1.4316
Aprobaciones	CE : EN 13479 UKCA : EN 13479 VdTÜV : 03771

Las aprobaciones se basan en la ubicación de la fábrica. Póngase en contacto con ESAB para obtener más información.

Tipo de aleación	Austenitic (with approx. 8 % ferrite) 19% Cr - 9% Ni - Low C
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% Composición hilo (valores típicos)									
C	Mn	Si	S	P	Ni	Cr	Mo	Cu	N
<0.025	1.8	0.4	<0.015	<0.025	10.0	20	<0.5	<0.3	<0.08

% Composición hilo (valores típicos)	
Co	
<0.20	