

OK Autrod 19.41

A continuous solid aluminium bronze electrode alloyed with Ni. OK Autrod 19.41 is used for overlay welding of steel and for welding of cast or wrought nickel-aluminium bronze materials. The alloy has very good resistance to seawater

Tekniset tiedot

Luokitukset	EN ISO 24373 : CuAl8Ni2Fe2Mn2
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Seostyyppi	Alloyed copper (Cu + 8 % Al + 2 % Ni)
Suojakaasu	I1, I2, I3 (EN 439)

Hitsiaineen Koostumus

Mn	Si	Ni	Al	Cu	Zn	Fe
2	0.05	2	8.0	85.00	0.04	2.5

Langan Koostumus

Mn	Si	Ni	Al	Cu	Zn	Fe
2	0.05	2	8.0	85.00	0.04	2.5

Hitsausarvot

A	Langan halkaisija	Jännite	Langansyöttönopeus
150-320 A	1.2 mm	16-29 V	5.0-11.5 mm/min