

OK Autrod 19.46

A continuous solid Cu-Mn-Al-electrode for weld cladding and joining of Cu-Al-alloys alloyed with Ni and Mn. Produces a wear-, corrosion- and sea water resistant layer on steel and cast iron. The alloy has a rather high resistance against erosion and cavitation.

Tekniset tiedot

Luokitukset	SFA/AWS A5.7 : ER CuMnNiAl EN ISO 24373 : CuMn13Al8Fe3Ni2
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Seostyyppi	Alloyed copper (Cu +13 % Mn + 7 % Al + 2 % Ni)
Suojakaasu	Inert gas (Ar, Ar/He-mixtures, He)

Hitsiaineen Koostumus

Mn	Ni	Al	Fe
13	2	8	2.5

Langan Koostumus

Mn	Ni	Al	Fe
13	2	8	2.5

Hitsausarvot

A	Langan halkaisija	Jännite	Langansyöttönopeus
150-320 A	1.2 mm	16-29 V	5.0-11.5 mm/min