

OK Flux 10.26

OK Flux 10.26 is a high basic, agglomerated Ni-, Cr- and Mo-adding flux designed for single layer electrosag strip cladding solution. The flux has very good welding characteristics gives a smooth bead appearance and easy slag removal. It can be used to achieve 316L and 317L weld deposit chemistry in combination with equivalent strip grades.

Tekniset tiedot	
Luokitukset	EN ISO 14174 : ES A FB 2B 54 91 NiMo DC

Kuonatyyppe	Fluoride basic
Seostavuus	Nickel, chromium and molybdenum
Tiheys	nom: 1.2 kg/dm ³
Emäksisyys	nom: 3.0

Luokittelut	
Lanka	AWS / EN
19.13.4.L ESW	A5.9:EQ317L/ 14343-A:B 19 13 4 L
OK Band 316L	A5.9:EQ316L/ 14343-A:B 19 12 3 L

Hyväksynät	
Lanka	
*Selected production units only. Please contact ESAB for more information. Visit esab.com to download specific flux/wire combination fact sheets for more details.	

Hitsiaineen Koostumus	
19.13.4.L ESW	
OK Band 316L DC+, 1200A, 24V, 16-18 cm/min	
OK Band 316L	

Langan Koostumus	
19.13.4.L ESW	
OK Band 316L	