

OK Band 309L ESW

OK Band 309L ESW is a stainless strip for single layer electroslag strip surfacing. Together with OK Flux 10.10 it produces a 308L type of weld deposit.

Specifications

Classifications	EN ISO 14343-A : B 22 11 L
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Typical Wire Composition %

C	Mn	Si	Ni	Cr	N	Ferrite FN
0.010	1.8	0.2	11.0	21.1	0.05	15