

## OK Autrod NiCrMo-3

Ni-based solid wire for SAW welding. Corrosion and heat resistant. For welding of high alloyed steels, heat resistant steels, corrosion resistant steels, 9% Ni-steels and similar steels with high toughness at low temperatures. OK Autrod NiCrMo-3 can be combined with OK Flux 10.90, OK Flux 10.93, OK Flux 10.16 or OK Flux 10.17.

### Specifications

|                        |  |
|------------------------|--|
| <b>Classifications</b> | SFA/AWS A5.14 : ERNiCrMo-3<br>EN ISO 18274 : S Ni 6625 (NiCr22Mo9Nb) |
| <b>Approvals</b>       | VdTÜV : 12101  |

Approvals are based on factory location. Please contact ESAB for more information.

|                   |          |
|-------------------|----------|
| <b>Alloy Type</b> | NiCrMo-3 |
|-------------------|----------|

### Typical Wire Composition %

| C    | Mn   | Si   | Ni  | Cr   | Mo  | Fe  | Nb+Ta |
|------|------|------|-----|------|-----|-----|-------|
| 0.02 | 0.04 | 0.06 | Bal | 22.7 | 8.6 | 0.3 | 3.5   |