

OK Autrod 12.34

Mo-alloyed, copper-coated wire for Submerged Arc and Electroslag Welding. For creep resistant steels (0,5% Mo), structural steels, ship building steels, pressure vessel steels, pipeline steels up to X80, high strength steels, etc.

Specifications	
Classifications	SFA/AWS A5.23 : EA4 EN ISO 14171-A : S3Mo EN ISO 24598-A : S S MnMo
Approvals	CE : EN 13479 UKCA : EN 13479 VdTÜV : 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %			
C	Mn	Si	Mo
0.13	1.51	0.16	0.48