

OK Tubrodur 58 O/G M

A hardfacing cored wire which gives Hv 550 - 650. Can be used with C1 shielding gas or self-shielded.

Specifications

Classifications	EN 14700 : T Fe6
Welding Current	DC+
Alloy Type	Martensitic steel weld metal
Shielding Gas	None, C1 (EN ISO 14175)

Typical Weld Metal Analysis %

C	Mn	Si	Cr	Mo	Al
No shielding gas					
0.42	1.22	0.31	4.89	1.14	0.6

Deposition Data

Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
1.6 mm	200-300 A	28-36 V	7.0-12.6 m/min	2.4-5.5 kg/h