

OK Flux 10.33

Agglomerated fluoride-basic flux designed primarily for surfacing of continuous casting rollers, using cored wires with single- or twin-arc technique with oscillating procedure. OK Flux 10.33 can also be used for hot strip mill roller tool steel overlays with a stringer bead procedure as well as for a variety of low alloy steel build-up filler metals. The flux has excellent slag removal and can tolerate high interpass temperatures.

Specifications

Classifications	EN ISO 14174 : S A FB 2 56 53 DC
Approvals	NAKS/HAKC : RD 03-613-03

Approvals are based on factory location. Please contact ESAB for more information.

Slag Type	Fluoride-basic MgO-CaF ₂ -Al ₂ O ₃ -SiO ₂
Alloy Transfer	Non-alloying
Density	nom: 1.1 %
Basicity Index	nom: 2.9 %