

## OK Autrod 16.97

OK Autrod 16.97 is a submerged arc wire 18% Cr, 8% Ni, 6% Mn type used in a wide range of applications throughout industry, such as joining austenitic-manganese, work-hardenable steels, as well as heat-resistant steels. OK Autrod 16.97 is usually welded with OK Flux 10.93.

### Specifications

Classifications	EN ISO 14343-A : S 18 8 Mn
Approvals	VdTÜV : 12101

Approvals are based on factory location. Please contact ESAB for more information.

### Typical Wire Composition %

C	Mn	Si	Ni	Cr
0.07	6.5	0.4	8.2	18.9