



OK Autrod 430

A continous solid corrosion resisting 17% Cr wire for welding of stainless alloys of 13-18% Cr. OK Autrod 430 is used for cladding on un-alloyed and low alloyed steels. The wire can be used in combination with OK Flux 10.93.

Specifications				
Classifications		SFA/AWS A5.9 : ER430	SFA/AWS A5.9 : ER430	
Alloy Type		Ferritic (17 % Cr)	Ferritic (17 % Cr)	
Typical Wire Composition	sition %			
C	Mn	Si	Cr	
0.02	0.50	0.5	18.5	