

OK Flux 10.69

Agglomerated basic flux specially designed as a backing flux for one-sided Submerged Arc Welding. Perfect root formation with smooth route surface. Good capability to support the molten pool even at high heat inputs. Mainly for shipbuilding industries. A copper bar with groove is normally used to support the flux.

Specifiche

Classificazioni	EN ISO 14174 : S A CS 4
Tipo di scoria	Calcium-silicate
Trasferimento lega	No alloying
Densit	nom: 1.3 kg/dm3
Indice di basicit	nom: 1.8