

OK Tigrod 19.12

Bare copper welding rod alloyed with small amounts of tin for welding of oxygen free, pure copper and low alloyed copper. The weld is easily workable. For welding of large work pieces and heavy thickness preheating is recommended..

Specifiche

Classificazioni	SFA/AWS A5.7 : ERCu EN ISO 24373 : CuSn1
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Tipo di lega	Copper (Cu + 0.7 % Sn)
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Proprietà tensili tipiche

Stato	Resistenza allo snervamento	Resistenza alla trazione	Allungamento
Come saldato	75 MPa	220 MPa	30 %

Typical Wire Composition %

Mn	Si	Cu	Fe
0.2	0.2	Bal	0.05