

OK Flux 10.97

An agglomerated Chromium and Manganese alloying flux for hardsurfacing purpose producing a weld metal with a hardness of about 35 HRC with a mild steel electrode.

Specifiche

Classificazioni	EN ISO 14174 : S A AB 3 Cr1 Mn2 DC
Tipo di scoria	Aluminate-basic Al ₂ O ₃ -CaO-MgO-Cr-Mn
Trasferimento lega	Chromium and Manganese alloying
Densit	nom: 1.1 kg/dm ³
Indice di basicit	nom: 1.4