

OK Autrod NiCrMo-4

OK Autrod NiCrMo-4 is a corrosion and heat resistant, nickel-chromium wire for submerged arc welding of high alloyed steel, heat resistant steel, corrosion resistant steel, 9Ni steels and similar steels with high notch toughness at low temperatures. OK Autrod NiCrMo-4 can be combined with OK Flux 10.99, OK Flux 10.90 or OK Flux 10.16.

Specifiche	
Classificazioni	SFA/AWS A5.14 : ERNiCrMo-4 EN ISO 18274 : S Ni 6276 (NiCr15Mo16Fe6W4)
Omologazioni	NAKS/HAKC : 2.4mm

Le approvazioni si basano sulla posizione della fabbrica. Si prega di contattare ESAB per ulteriori informazioni.

Typical Wire Composition %							
C	Mn	Si	Ni	Cr	Mo	W	Fe
0.01	0.45	0.05	Bal.	15.5	16.1	3.5	5.8