

Exaton 20.25.5.LCu

Exaton 20.25.5.LCu welding wire is suitable for joining steels of the 20Cr/25Ni/4.5Mo/1.5Cu type - for example Alleima® 2RK65™ used in many areas of the process industry, such as in the production of acetic acid, sulfuric acid, terephthalic or tartaric acid and vinyl chloride. It is also suitable for use in cooling operations involving sea water or heavily polluted river water. It is used for Submerged Arc Welding combined with Exaton Flux 15W.

Specifiche	
Classificazioni	EN ISO 14343-A : S 20 25 5 Cu L SFA/AWS A5.9 : ER385 Werkstoffnummer : ~1.4519
Omologazioni	CE : EN 13479 UKCA : EN 13479

Le approvazioni si basano sulla posizione della fabbrica. Si prega di contattare ESAB per ulteriori informazioni.

Typical Wire Composition %								
C	Mn	Si	S	P	Ni	Cr	Mo	Cu
<=0.020	1.8	0.4	<=0.015	<=0.015	25	20	4.5	1.5