

OK Autrod 12.22L

OK AUTROD 12.22L is a copper coated, medium manganese alloyed killed solid wire for submerged arc welding of medium and high strength steels. It can be used in combination with various fluxes depending on the application requirements.

Specifications

Classifications	SFA/AWS A5.17 : EM12K
	EN ISO 14171-B : SU21
Approvals	CE : EN 13479

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Carbon-Manganese
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Typical Wire Composition %

C	Mn	Si
0.10	1.00	0.20