

OK Autrod 13.36

Ni-, Cu-, Cr-alloyed, copper-coated wire for Submerged Arc Welding. For weather resistant steels such as COR-TEN, Patinax, etc.

Specifications	
Classifications	SFA/AWS A5.23 : EG EN ISO 14171-A : S2Ni1Cu
Approvals	CE : EN 13479 DB : 52.039.04 UKCA : EN 13479 VdTÜV : 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %					
C	Mn	Si	Ni	Cr	Cu
0.10	0.95	0.29	0.78	0.29	0.48