

OK Tubrodur 15.85

A cored wire which produces a 27%Cr 5%Ni alloyed weld metal for hardfacing used with M12 shielding gas.

Specifications

Classifications	EN 14700 : T Z Fe11
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Alloy Type	High alloy 27%Cr 5%Ni
Shielding Gas	M12 (EN ISO 14175)

Deposition Data

Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
1.6 mm	150-350 A	18-34 V	5.3-16.4 m/min	2.2-7.0 kg/h