

## OK Flux 10.33

Agglomerated fluoride-basic flux designed primarily for surfacing of continuous casting rollers, using cored wires with single- or twin-arc technique with oscillating procedure. OK Flux 10.33 can also be used for hot strip mill roller tool steel overlays with a stringer bead procedure as well as for a variety of low alloy steel build-up filler metals. The flux has excellent slag removal and can tolerate high interpass temperatures.

### Specifications

<b>Classifications</b>	EN ISO 14174 : S A FB 2 56 53 DC
<b>Approvals</b>	NAKS/HAKC : RD 03-613-03

Approvals are based on factory location. Please contact ESAB for more information.

<b>Slag Type</b>	Fluoride-basic MgO-CaF <sub>2</sub> -Al <sub>2</sub> O <sub>3</sub> -SiO <sub>2</sub>
<b>Alloy Transfer</b>	Non-alloying
<b>Density</b>	nom: 1.1 %
<b>Basicity Index</b>	nom: 2.9 %