

OK Autrod 19.82 SAW

OK Autrod 19.82 is a corrosion- and heat-resistant, nickel-chromium wire for the submerged arc welding of high-alloyed steel, heat-resistant steel, corrosion-resistant steel, 9Ni steels and similar steel with high notch toughness at low temperatures. OK Autrod 19.82 can be combined with OK Flux 10.90 or OK Flux 10.16.

Specifications

Classifications

SFA/AWS A5.14 : ERNiCrMo-3
EN ISO 18274 : S Ni 6625 (NiCr22Mo9Nb)

Deposition Data

Diameter	Current	Voltage	Wire Feed Speed
1.6 mm	200-350 A	25-32 V	4.0-8.0 m/min