

## OK Gasrod 98.70

Unalloyed bare welding rods for gas welding of unalloyed steels in applications such as tanks and pipings.

### Specifications

#### Classifications

EN 12536 : OII  
SFA/AWS A5.2 : R60

#### Alloy Type

Non alloyed steel (with 1 % Mn)

### Typical Wire Composition %

C	Mn	Si
0.10	1.00	0.22

### Typical Weld Metal Analysis %

C	Mn	Si	S	P
0.1	0.8	0.05	0.02	0.02