

## OK Gasrod 98.73

Unalloyed welding rod for gas welding of unalloyed steels in applications such as pipings and in plates where the requirements on the mechanical properties is of low importance.

### Specifications

<b>Classifications</b>	EN 12536 : OI
<b>Approvals</b>	CE : EN 13479 DB : 70.039.01

Approvals are based on factory location. Please contact ESAB for more information.

<b>Alloy Type</b>	Non alloyed steel (with 0.5 % Mn)
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### Typical Weld Metal Analysis %

<b>C</b>	<b>Mn</b>	<b>Si</b>	<b>S</b>	<b>P</b>
0.1	0.5	0.1	0.02	0.02